

QX4™ Manual Turret Tool System

for use with the PEMSERTER® Series 4® and Series LT/4™ presses

The PEMSERTER® QX4™ Turret Tool System provides an efficient method to quickly change between four different anvil tools. The one-handed operation of this tool allows an operator to install four different types and/or sizes of fasteners with one set-up. The QX4 Turret Tool System can be easily installed on all new and existing PEMSERTER® Series 4® and Series LT/4™ presses.



Features and Benefits

- ▶ **Lower installed cost.** Four different fasteners installed with one machine set-up.
- ▶ **Increased productivity.** Set-up time reduced. Turret is easily rotated by hand and positively locks in place.
- ▶ **Reduced WIP inventory.** No need to stage product for additional hardware requirements.
- ▶ **Reduced capital equipment cost.** No need for multiple machines in a work cell production.
- ▶ **Uses existing tools.** 4 positions accept standard PEMSERTER 3" anvils.
- ▶ **Reduced risk of missing a fastener or damaging work-piece.** Each position is color-coded with matching color coded parts trays.

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- *All installs done with standard 3" flat punch.*
- *Works with press safety systems. Just set-up for one of the fasteners and the installation stroke will do the rest.*
- *Set installation force to the highest force needed of the four installations for most applications. Consult factory for applications that require vastly different installation forces.*



Star turret design for fastener-type installations that are more difficult to access.



Turret easily rotated by hand.



Turret easily removed and reinstalled with no realignment needed.

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